

SPLIT

PART AEROSPACE LTD		Work Order:	22518
Description: Folding Step Weldment LH		Part Number:	D3388-041
Dwg: D3388 Rev. A		Qty:	5 20
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Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler Dwg not required	JP	05.02.23	20
2	GA	Cut D2622-120C extrusion 85.15" long as per Dwg D3388 Batch: B21640	PD	05-03-02	10
3	GA	Deburr and bevel ends for welding	PD	05-03-02	10
4	WA	Weld arms and end caps as per Dwg D3388. Inspect for foreign objects as per QSI 024. Pick: Aluminium rod H15907 Qty Part Number Description Batch 2 D2734 End Cap B19488 2 D3387-041 Arm B22527	PD	05-03-08	10
5	GA	Grind end cap welds flush	PD	05-03-08	10
6	QC9/5	Inspect weld and work to Step 5	JP	05/03/08	10
7	FP	Chemical Conversion Coat as per QSI 005 4.1	JP	05 03 12	10
8	FP	Powder Coat Gloss White (Ref: 4.3.5.1) as per QSI 005 4.3	JP	05 03 12	10
9	FP	Wing Walk as per Dwg D3388 and QSI 005 4.4	JP	05/03/14	10
10	QC3	Inspect Powder Coat and Wing Walk	SB	05/03/31	5
11	ST	Identify and Stock	SB	05/07/31	5
12	AC	Cost / part: 114.09	SUC	05.04.01	5
13	DC	Close W/O 114.09 Inspect Level 21	JP	05.04.05	5

PTC

Rev	Date	Change	Revised By	Approved
A	05.02.22	New Issue	KJ/JLM	

RELEASED
05.02.23

